



E114 SUBMERSIBLE STAND-ALONE LINEAR POSITION SENSOR INTRINSICALLY SAFE FOR HAZARDOUS DUST ATMOSPHERES

- **Intrinsically safe for Gas and Dust to:** Ex II 1GD
- Non-contacting inductive technology to eliminate wear
- Travel set to customer's requirement
- Compact and self-contained
- High durability and reliability
- High accuracy and stability
- Sealing to IP68 10bar/IP69K

As a leading designer and manufacturer of linear,

rotary, tilt and intrinsically safe position sensors, Positek® has the expertise to supply a sensor to suit a wide variety of applications. Our intrinsically safe E114 Linear Inductive Position Sensor incorporates electronics system EX07 which is ATEX / IECEx / UKEX approved for use in potentially explosive gas/vapour and dust atmospheres. The E114 is an affordable, durable, high-accuracy position sensor. Derived from the E101, it is designed for applications where the sensor would be completely submerged during normal operation, it retains desirable features such as compact size, good sensor performance yet capable of working at pressure. The E114, like all Positek® sensors, provides a linear output proportional to travel. Each unit is supplied with the output calibrated to the travel required by the customer, from 5 to 800mm and with full EMC protection built in. The sensor is very robust, the body and push rod being made of stainless steel for long service life and environmental resistance. Overall performance, repeatability and stability are outstanding over a wide temperature range. sensor is easy to install with mounting options including M5 stainless steel rod eye bearings and body clamps. The push rod can be supplied free or captive with female M5 thread, an M5 rod eye, dome end or magnetic tip. 1/4" rod eye options available. Captive push rods can be sprung loaded, in either direction, on sensors up to 300mm of travel. The E114 also offers a selection of mechanical and electrical options, environmental sealing is to IP68 10bar/IP69K.



SPECIFICATION

Dimensions Body diameter Body length (Axial version) Body length (Radial version) 35 mm calibrated travel + 168 mm calibrated travel + 189 mm calibrated travel + 9 mm, OD 9.5 mm Push rod extension calibrated travel + 9 mm, OD 9.3 mm For full mechanical details see drawing E114-11 ndependent Linearity $\leq \pm 0.25\%$ FSO @ 20°C - up to 450 mm $\leq \pm 0.5\%$ FSO @ 20°C - over 450 mm emperature Coefficients $< \pm 0.01\%$ °C Gain & $< \pm 0.01\%$ FS/°C Offset Independent Linearity **Temperature Coefficients**

Frequency Response > 10 kHz (-3dB) Resolution Noise **Intrinsic Safety**

Infinite < 0.02% FSO
Ex II 1GD
Ex ia IIC T4 Ga (Ta= -40°C to 80°C)
Ex ia IIIC T135°C Da (Ta= -40°C to 80°C)

Approval only applies to the specified ambient temperature range and atmospheric conditions in the range 0.80 to 1.10 Bar, oxygen \leq 21%

Sensor Input Parameters
(without cable)
(with cable)

Gi: 1.1.4V, Ii: 0.20A, Pi: 0.51W.

Gi: 1.16µF, Li: 50µH

Gi: 1.36µF, Li: 860µH with 1km max. cable

Environmental Temperature Limits (Non Icing)

-40°C to +80°C -40°C to +125°C Operating Storage Sealing EMC Performance Vibration IP68 10bar/IP69K EN 61000-6-2, EN 61000-6-3 IEC 68-2-6: 10 g IEC 68-2-6: IEC 68-2-29: Shock 350,000 hrs 40°C Gf

Drawing List Sensor Outline E114-1 3D models, step or .igs format, available on request.

Do you need a position sensor made to order to suit a particular installation requirement or specification? We'll be happy to modify any of our designs to suit your needs please contact us with your requirements.





E114 SUBMERSIBLE STAND-ALONE LINEAR POSITION SENSOR INTRINSICALLY SAFE FOR HAZARDOUS DUST ATMOSPHERES

Intrinsically safe equipment is defined as "equipment which is incapable of releasing sufficient electrical or thermal energy under normal or abnormal conditions to cause ignition of a specific hazardous atmosphere mixture in its most easily ignited concentration." ATEX / IECEx / UKEX approved to;

Ex II 1GD

Ex ia IIC T4 Ga (Ta= -40°C to 80°C) Ex ia IIIC T135°C Da (Ta= -40°C to 80°C)

Designates the sensor as belonging to; Group II: suitable for all areas except mining, Category 1 GD: can be used in areas with continuous, long or frequent periods of exposure to hazardous gas / vapour (Zones 2 to 0) and dust (Zone 20). Gas / Vapour:

Protection class ia, denotes intrinsically safe for all zones

Apparatus group IIC: suitable for IIA, IIB and IIC explosive gas / vapour.

Temperature class T4: maximum sensor surface temperature under fault conditions 135°C.

T135°C: maximum sensor surface temperature under fault conditions.

Ambient temperature range extended to -40°C to +80°C.

It is imperative Positek[®] intrinsically safe sensors be used in conjunction with a galvanic barrier to meet the requirements of the product certification. The Positek X005 Galvanic Isolation Amplifier is purpose made for Positek IS sensors making it the perfect choice. Refer to the X005 datasheet for product specification and output configuration options.

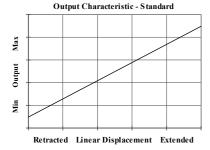
For cable lengths exceeding 10 metres a five wire connection is recommended to eliminate errors introduced by cable resistance and associated temperature coefficients.

ATEX / IECEx / UKEX approved sensors suitable for gas (X series) and mining (M series) applications, are also available from Positek.

E114 .	a	b	С	d	е	f	g	h	j
C114 .	Displacement	Α	Connections	Option	Option	Option	Option	Option	Z000

a Displacement		Value
Factory set to any length 254 mm)	n from 0-5 mm to 0-800 mm (e.g. 0-	254
b Output		
Supply V _{dc} (tolerance)	Output	Code
+5V (4.5 - 5.5V)	0.5 - 4.5V (ratiometric with supply)	A
Supply Current 10mA typical, 12	mA max.	
c Connections		Code
Cable gland radial IP68	10bar/IP69K Pg7, 3-core cable	Ixx
Cable gland radial IP68	10bar/IP69K Pg7, 5-core cable	IQxx
Cable gland axial IP68 1	0bar/IP69K Pg7, 3-core cable	Lxx
Cable gland axial IP68 1	0bar/IP69K Pg7, 5-core cable	LQxx
	c' in cm. e.g. L2000 specifies axial cable gland witrd. Note! maximum length supplied 15000cm.	th 20 m of
d Body Fittings		Code
None default		blank
M5 Rod-eye bearing radia	I version only	N
e Body Clamps		Code
Body Clamps 1 pair		P
Body Clamps 2 pairs		P2

f Sprung Push Rod		Code
Not sprung default		blank
Spring extend	300 mm maximum displacement and captive	R
Spring retract	push rod only.	S
g Push Rod Fittings		Code
Female thread M5x0.8x9	deep default	blank
Dome end with spring extend	option `R'	Т
M5 Rod-eye Bearing		U
Magnetic Tip		WA
h Push Rod		Code
Captive push rod retained d	efault	blank
Non-captive push rod can	depart body	V
j Z-code		Code
Calibration to suit X005 re	equired	Z000
Tighter Independent Line $\leq \pm 0.1\%$ 0 - 10 mm min. to 0 - 4 $\leq \pm 0.25\%$ 0 - 451 mm to 0 - 600 $\leq \pm 0.5\%$ 0 - 601 mm to 0 - 800 m	mm	Z650
1/4" Rod eyes with options 'N'	and/or `U'	Z827





For further information please contact: www.positek.com sales@positek.com



Three or Five-Wire Mode Connection FOR INTRINSICALLY SAFE SENSORS IN HAZARDOUS ATMOSPHERES

The aim of this document is to help readers who do not understand what is meant by three or five wire modes of connection between the galvanic isolation amplifier and sensor, and the factors behind them. It is by no means an in-depth technical analysis of the subject.

Whether opting for a pre-wired Positek® Intrinsically Safe sensor or one with a connector, choosing the right mode of connection and cable to suit the application requires careful consideration.

Interconnecting cables are not perfect conductors and offer resistance to current flow, the magnitude of resistance[†] depends on conductors resistivity, which changes with temperature, cross sectional area[‡] and length. If the voltage were to be measured at both ends of a length of wire it would be found they are different, this is known as volts drop. Volts drop changes with current flow and can be calculated using Ohm's law, it should be noted that volts drop occurs in both positive and negative conductors. The effects of volts drop can be reduced by increasing the conductors cross sectional area, this does not however eliminate the effects due to temperature variation. There are instances where large cross-section cables are not practical; for example most standard industrial connectors of the type used for sensors have a maximum conductor capacity of 0.75mm², copper prices and ease of installation are other considerations.

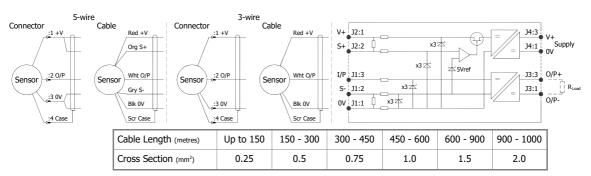
This is important because the effects of volts drop can significantly alter the perceived accuracy of the sensor which is ratiometric i.e. the output signal is directly affected by the voltage across the sensor. Changes in temperature will also be seen as gain variation in the sensor output.

Three wire mode connections are common and are suitable in most cases with short or moderate cable runs. Applications that do not require a high degree of accuracy but have cable runs, say in excess of 10m, volts drop can reduced by introducing a terminal box close to the sensor and using a larger cross-section cable for a majority of the cable run. Sensors supplied with three core cable are calibrated with the cable fitted which largely eliminates errors due to conductor resistance at room temperature however, as mentioned above, small gain errors due to temperature fluctuations should be expected.

Five wire mode connections have significant benefits as losses in the positive and negative conductors are compensated for by the galvanic isolation amplifier which can 'sense' the voltage across the sensor and dynamically adjust the output voltage so that the voltage across the sensor is correct. The effects of cable resistance and associated temperature coefficients are eliminated allowing for smaller conductors than a three wire connection for the same cable run. The amplifier can compensate for up to 15Ω per conductor with a current flow of 15mA, which is more than adequate for 150m of 0.25mm^2 cable, longer lengths will require larger conductors.

For this reason Positek® recommends five wire connections for cable lengths exceeding 10 metres in 0.25 mm² cable to preserve the full accuracy of the sensor.

See illustrations below for examples of connecting a sensor to the galvanic isolation amplifier.



The table above shows recommended conductor sizes with respect to cable length for both three and five wire connections, based on copper conductors. Three wire connections will introduce a gain reduction of 5% and a $\pm 1\%$ temperature dependence of gain over the range -40°C to +80°C for the cable temperature. (i.e. about -150 ppm/°C for the maximum lengths shown and less pro rata for shorter lengths.)

It should be noted that the maximum cable length, as specified in the sensor certification, takes **precedence** and **must not** be exceeded.

Positek® sensors are supplied with three core 0.25 mm² cable as standard, however five core 0.25 mm² cable can be supplied on request. The galvanic isolation amplifier is available as;

G005-*** for 'G' and 'H' prefix sensors X005-*** for 'E', 'M' and 'X' prefix sensors



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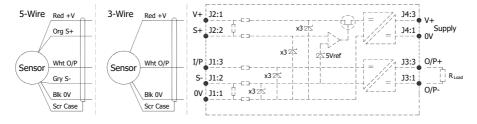
 $^{^{\}dagger}$ R = ρ L/A ρ is the resistivity of the conductor (Ω m) L is the length of conductor (m) A is the conductor cross-sectional area (m^2).

^{*}It is presumed that **d**irect **c**urrent flow is uniform across the cross-section of the wire, the galvanic isolation amplifier and sensor are a dc system.



Installation Information E114 SUBMERSIBLE STAND-ALONE LINEAR POSITION SENSOR INTRINSICALLY SAFE FOR HAZARDOUS DUST ATMOSPHERES

Certificate numbers SIRA 13A1EX23/1X		X	Ex II 1GD Ex ia IIC T4 Ga (Ta = -40°C to +80°C) Ex ia IIIC T135°C Da (Ta = -40°C to +80°C)	
Electronics Version	Output Description:	Supply Voltage: V _s (tolerance)	Load resistance:	
EX07	0.5 - 4.5V (ratiometric with supply) [Output code 'A']	+5V (4.5 - 5.5V)	5kΩ min	



Putting Into Service: The sensor must be used with a galvanic isolation barrier designed to supply the sensor with a nominal 5V and to transmit the sensor output to a safe area. The barrier parameters must not exceed:-

 $\begin{array}{lll} \text{Ui} = 11.4\text{V} & \text{Ii} = 0.20\text{A} & \text{Pi} = 0.51\text{W} \\ \text{Ci} = 1.36\mu\text{F}^* & \text{Li} = 860\mu\text{H}^* & \text{(with maximum cable length)} \\ \text{Ci} = 1.16\mu\text{F} & \text{Li} = 50\mu\text{H} & \text{(without cable)} \end{array}$

*Figures for 1km cable where: Ci = 200pF/m & Li = 810nH/m

The sensor is certified to be used with up to 1000m of cable, cable characteristics must not exceed:-

Capacitance: \leq 200 pF/m or max. total of: 200 nF Inductance: \leq 810 nH/m or max. total of: 810 μ H

Approval only applies to specified ambient temperature range and atmospheric conditions in the range: 0.80 to 1.10 Bar, oxygen ≤ 21%.

The performance of the sensor may be affected by voltage drops associated with long cable lengths; For cable lengths exceeding 10 metres a five wire connection is recommended to eliminate errors introduced by cable resistance and associated temperature coefficients.

N.b. Where the free end is to be terminated in a submerged position adequate sealing must be provided to protect connections.

Special Condition for Safe Use:

The apparatus does not meet the 500 V r.m.s dielectric strength test between circuit and frame, in accordance with clause 6.3.13 of IEC 60079-11:2011. This must be taken into consideration on installation.

The free end of the cable shall be appropriately terminated for the zone of use.

Under certain extreme circumstances, the non-metallic and isolated metal parts incorporated in the enclosure of this equipment may generate an ignition-capable level of electrostatic charge. Therefore the equipment shall not be installed in a location where the external conditions are conducive to the build-up of electrostatic charge on such surfaces. This is particularly important if the equipment is installed in a zone 0 location. In addition, the equipment shall only be cleaned with a damp cloth.

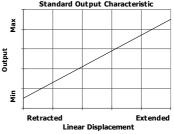
Use: The sensor is designed to measure linear displacement and provide an analogue output signal.

Assembly and Dismantling: The unit is not to be serviced or dismantled and re-assembled by the user.

Maintenance: No maintenance is required.

Mechanical Mounting: Depending on options; body can be mounted by rod eye bearing or by clamping the sensor body - body clamps are available, if not already ordered. Target by M5x0.8 female thread, rod eye bearing or magnetic tip. It is assumed that the sensor and target mounting points share a common earth.

Output Characteristic: Target is extended 9 mm from end of body at start of normal travel. The output increases as the target extends from the sensor body, the calibrated stroke is between 5 mm and 800 mm.



Incorrect Connection Protection levels: Not protected – the sensor is **not** protected against either reverse polarity or over-voltage. The risk of damage should be minimal where the supply current is limited to less than 50mA.

